

Gemco 2006 R.C.L.S. Cam Replacement

In order to change the cams on Gemco Series 2006 Rotary Limit Switch follow the instructions listed below:

1. Remove the cover screws and cover.
2. Remove the four screws attaching the white adjusting bracket assembly.
3. Remove the white adjusting bracket assembly.
4. Please reference washer stack-up when disassembling cams from cam block.
5. Loosen the lock down setscrew in cam block assembly.
6. Slide cam/s off of cam block. (typical for all four cams)
7. Make sure that the locking ball bearings stay inside of cam block.
8. Slide new cam onto cam block.
9. Reposition washers as removed.
10. Replace white adjusting bracket assembly.
11. Replace four adjusting bracket-mounting screws.
12. Replace the cover and cover screws.

